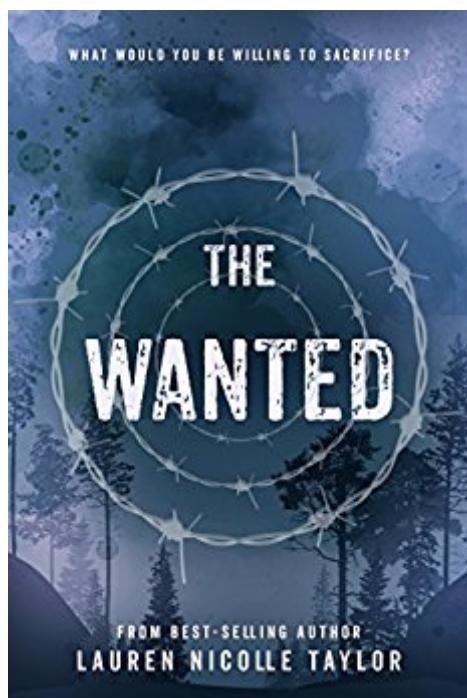


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# The Wanted (The Woodlands Series Book 4)



## Synopsis

What would you be willing to sacrifice to get what you Wanted? It's the question facing both Rosa and Joseph as they are pushed and pulled in unimaginable directions. It's the question Superior Grant answered with a resounding, "Anything and everything." • The only thing they want is to be back in each other's arms. But what will it cost them to get there? Separated after a failed mission, they are caught in dual hells. Joseph, sinking as he struggles to face what he did to escape and who he had to leave behind. Rosa, straddling the divide between fighting the evil, calculating Superior Grant and trying her best to stay alive. When what they Wanted seems unreachable, can they find the strength "the will" to keep trying? To keep fighting? And find their way back to each other and to Orry? The Wanted is the stunning conclusion of The Woodlands Series. Do you dare enter the Woodlands? A dystopian page-turner with over 750 five-star ratings on Goodreads. The Woodlands Series is perfect for fans of The Hunger Games by Suzanne Collins, The Divergent Series by Veronica Roth, and The Jewel Series by Amy Ewing. The Woodlands is an Award-Winning Finalist in the "Fiction: Young Adult" category of the 2014 USA Best Book Awards, as well as a Semifinalist in The Kindle Book Awards by the Kindle Book Review.

## Book Information

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## Customer Reviews

I ABSOLUTELY LOOOOOVVVVVEEEEEE THIS BOOK (SERIES) I have been telling everyone I can about it and I am so entranced by it that I purposely will not read it for a few days (that's as long as I can stay away) JUST SO I can prolong the story! lol I know it's silly but that's how much I love this story. I feel every touch from Joseph, the love they both have for Orry...I crave the outside world and to feel real air in my lungs every time Rosa does. I also suffer the panic when tensions are high and everyone has to fight for another day. I LOVE LOVE LOVE LOVE this book and I'm totally waiting for a new one from Ms Taylor!! Epitome

Lauren Nicolle Taylor does not know the meaning of moderation. She hits hard, fast, and earnestly. Opening one of her books is akin to waiting on an active volcano to erupt. Because there will be an eruption. There is no doubt. It is only the 'when' that has you worried as you proceed with caution into The Woodlands Series. You will not emerge the same. Ashes will cover you from head to toe. Tear stains will create black streaks down your face. And you will hold your arms tight across your chest as you try to protect yourself from feeling more, and to keep yourself from exposing just how much you have already felt. The Wanted is the final book in the series, and I loved and hated it for that fact. Much like its predecessors, it will make you FEEL. Anger, pain, heartache, lossÃ¢Â| There is no escaping it. These books are all emotional, but this one is even more so for being the end to a truly fantastic story. Will it appeal to everyone? No. Is it meant for mature young adults, rather than those just entering their teen years? Yes. Does that mean it should be avoided by anyone? Not at all. This is a remarkable experience, reading the entire series. I just hope more people will continue to enjoy Rosa's journey.

I cried, I raged, I laughed and I screamed. These are the things, the things you want and crave in a series. I am in love with the characters, the family, the union they banded together and fought with in love through the sick and twisted perils of the governing evils. One of my favorite series with absolutely no doubt. Worth every month of the wait.

These books are Great. Hunger what? This is a series that can be read multiple times. My 13 year

old has read them all 3 times. I preread them and loved them so I gave them to her. Rose makes the heroines of Hunger Games and Divergent bland and weak in comparison to what she goes through. Her story seems much truer to the feelings of real teenagers and she is a strong person who feels deeply but can dig her self out of her depression, and learn to love and trust. She and Joseph are a story of conflict and hope.

I feel like a piece of my heart has finally been put in place! Can't believe it's over, and it couldn't have finished better. This was the perfect completion to the woodlands series, very rarely do I walk away from multi book series feeling like the author was able to hold me completely through each book. This is where Lauren shines though not only did she keep you gripping your book as you turn each page, but she does it for 4 (5 with the willing which you need to read, trust me). I can't recommend it more, it will not leave you wanting.

I am not a YA, I am a full blown adult with 3 children. I felt every shred of pain Rosa does as a mother. All of these books are fast paced and will leave you on the edge of your seat. I would love a follow up book, a book 5 please! All of the characters were brought to life and I could feel what they did as events unfolded. The descriptions of everything were very well done and I imagined things in a full manner. I have really enjoyed being swept away on their journey to survive. A great read!

There were parts of the book in which I wanted to strangle Joseph. Scream at him "What are you doing? What about Rosa?" Then there were parts of the book where I wanted to shake Rosa and tell her this was not her fault, she was not losing herself, and they could not break her. Thankfully I read quick and made it to the happy ending. The only thing that would have made this ending better would have been another baby, but with Rosa's hair and Joseph's eyes. Maybe in a novella....

I couldn't wait to read this book, I waited for a quite awhile. I love the relationship that Rosa and Joseph have, it is special. This story pushes them to the breaking point, but will they break or will they beat all of the negative coming at them? I will not spoil it for you, read it. I loved this series. Joseph had me worried there for awhile and thank god for all of the people trying to keep him on track.

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